

Date: Friday, 19/09/2008 2:48:19 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BELT GUIDE
Job Number : 42131
Estimate Number : 13015
P.O. Number :
This Issue : 19/09/2008 S.O. No. :
Prsht Rev. : NC Part Number : D36401
First Issue : / / Type : MACHINED PARTS Drawing Number : D3640 REVA
Previous Run : 34558 Project Number : N/A
Written By : Drawing Revision : A
Checked & Approved By : Material :
Comment : Est Rev:A New Issue 07-01-15 JLM Due Date : 22/09/2008 Qty: 10 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDLRLINB075X1250 Delrin Bar



Comment: Qty.: 0.4200 f(s)/Unit Total: 4.2000 f(s)

Black Delrin Bar

1.250" X .750"

BATCH: M14535

mk 08/09/19

(10)

2.0 BAND SAW BAND SAW



Comment: Cut blank 4.700" long

mk 08/09/19

(11)

3.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA670 & Dwg D3640 Rev: A

2-Deburr and Blend rad intersection with deburring tool.

10 08/09/21

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

10 08/09/21

(10)

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

10 08/09/21

(10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 261

JS 08/09/22 (10)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/24 JS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C 08/09/24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

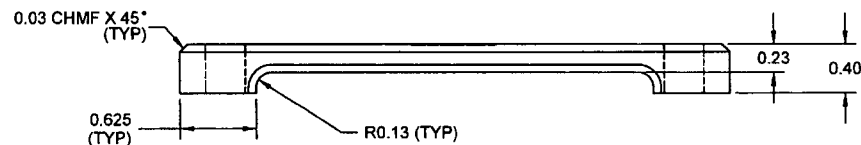
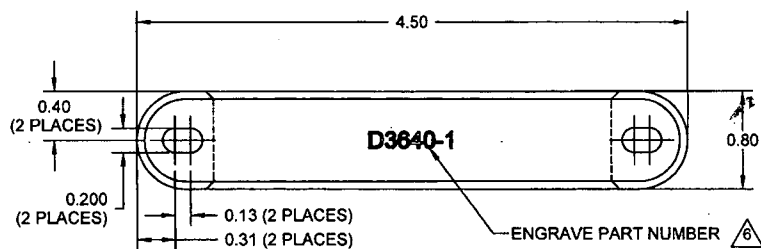
8 7 6 5 4 3 2 1

D

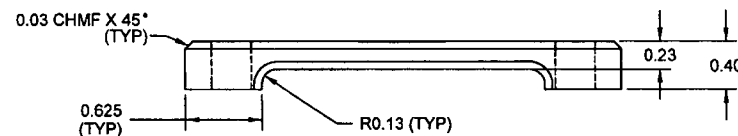
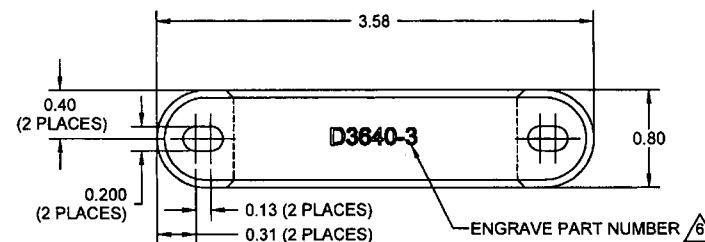
C

B

A



D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)



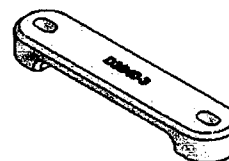
D3640-3 BELT GUIDE
(WAS GENEVA P/N G10605-2)

162231

RELEASED
07.09.01

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
- 7) WEIGHT: 0.03 lbs



A	NEW ISSUE: REPLACES G10605	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	TS		
DRAWN	LE		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.07.27		

DART AEROSPACE USA, INC.
PORT HADLOCK, WA
DRAWING NO. **D3640**
TITLE **BELT GUIDE**
REV. A
SHEET 1 OF 1
SCALE 1:1

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8 7 6 5 4 3 2 1

